



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2596

Job Sheet 175303



Part No: D2596

Job Qty: 4 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/18

Job Tracking No:

Due Date: 4/13/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/12/18	0.00	0.00	Start Up Skidtubes		
100	Skidtubes	4 pcs		4/12/18	0.00	2.13	Skidtubes		
110	HandFinish	4 pcs		4/13/18	0.00	1.05	HandFinish1		
120	QC	4 pcs		4/13/18	0.00	0.00	QC5		
130	Packaging	4 pcs		4/13/18	0.00	0.00	Packaging3		
140	QC21-SA	4 Ea		4/13/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

21
0-00

APR 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n - I' Beam Web 4"	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100	B147804 x2 5036056 x2	88	0

Part Specifications

Specifications could not be found.

Plex 4/2/18 1:15 PM Dart.Gagnon.Michelle



Container No: S057889



Part: D2596

Job No: 175303

Serial No/Batch: S057889

Revision:

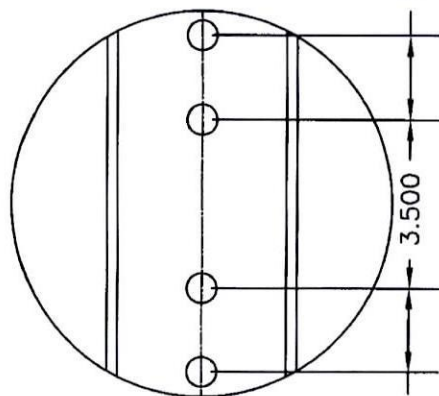
Inspector:

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CANADA
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Date: 04/03/18

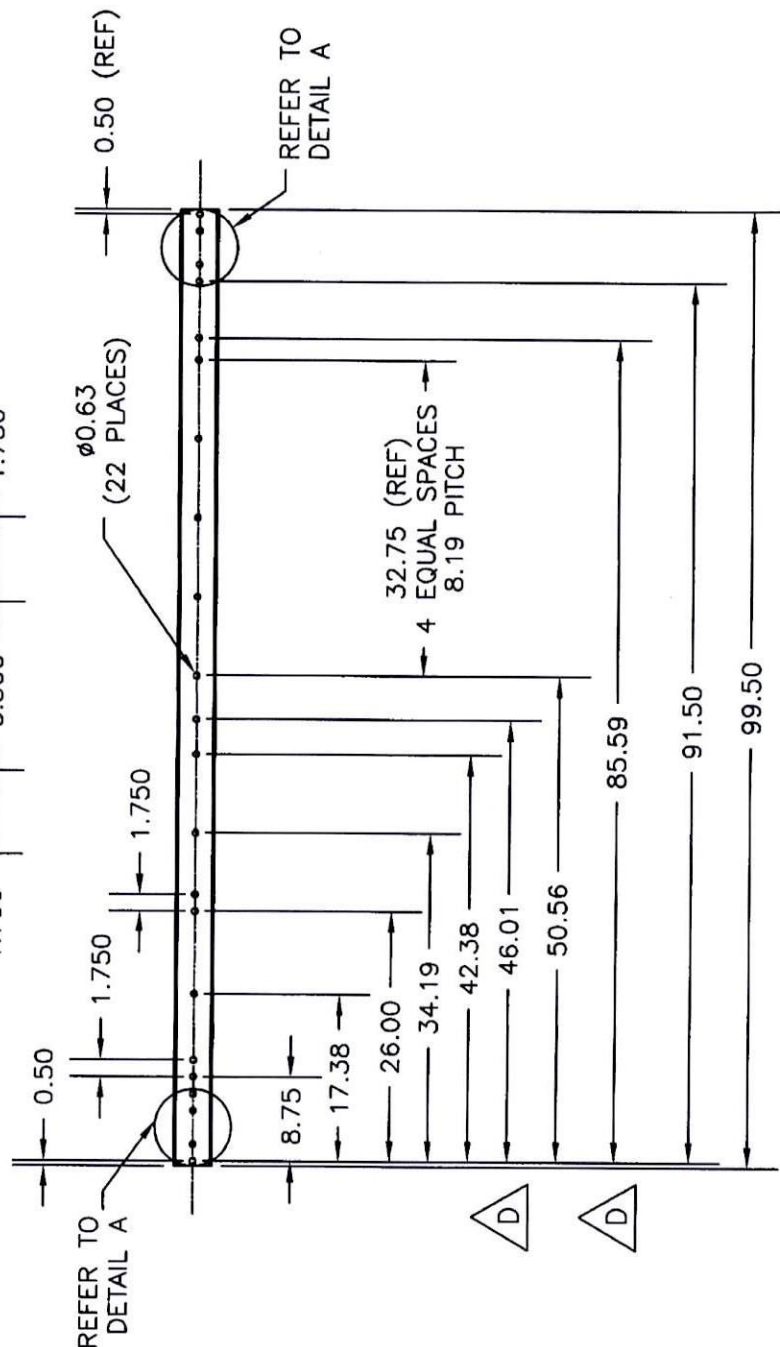
RELEASED
07 DEC 68

APR 03 2018



DETAIL A
SCALE 1:4

DESIGN <i>PH</i>		DRAWN BY <i>PH</i>		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>		APPROVED <i>[Signature]</i>		DRAWING NO. D2596	
DATE 07.04.17		TITLE 205 WEB		REV. D SHEET 1 OF 1	
A	96.09.16	NEW ISSUE			
B	97.07.23	ø0.63 HOLE WAS ø0.56			
C	98.09.14	INCORPORATED DEO 9097			
D	07.04.17	INCORPORATED DEO 9183			



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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